

# Pipecoat Plus 4 pipes - FRP water-curing

## Application manual

The system comes with gloves. **Safety glasses should be worn during processing. Skin contact has to be avoided.**



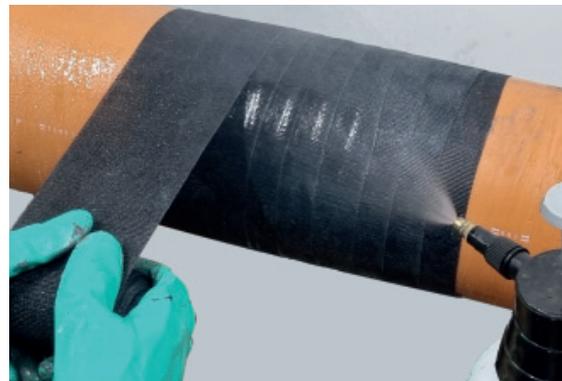
1. Clean pipe surface, dry, degrease



2. Roughen with emery (corn 40-50)



3. Remove sanding residue and moisten surface



4. Wrap the Pipecoat Plus tape with minimum 1 x 75 % overlap (4 layers). **Spray water on the tape continuously during the wrapping process.** Time of processing 2-3 min., depending on temperature



5. Overwrap with clear foil or adhesive tape tightly



Application video



6. Check curing after approx. 60 minutes (approx. Shore D 70°±)

## Remarks

- For coating of pipes and corrosion-protection systems for trenchless applications the valid **DVGW-rules have to be considered**
- **A processing temperature +5°C up to 25°C is ideal**
- Always adhere to all applicable health and safety regulations (REACH restrictions for DIISOCYANATE)
- The material **must be fully cured before pipe is pulled in**

For a partial coating, e.g. welded joints the wrapping should overlap the protecting area in front and back with minimum

200 mm and the wrapping has to be applied as flat to the surface as possible to avoid any harsh edges.

The 4 pipes warranty only applies to faulty material. **Checking the suitability of the product for the individual application is solely the responsibility of the user.**

