

GRP Pipecoat Plus Casing Spacers 4 pipes

Application manual

The system comes with gloves and adhesive tape. **Safety glasses should be worn during processing.**
Skin contact has to be avoided.



1. Clean pipe surface, dry, degrease



2. Roughen with emery (corn 40-6)



3. Remove sanding residue and wrap anti-sliding tape with 100% overlap in required layers



4. **Moisten** surface incl. anti-sliding tape



5. Wrap the Pipecoat Plus tape with 100% overlap in required layers. **Spray water on the tape continuously during the wrapping process.** Time of processing 2-3 min., depending on temperature



6. Overwrap with clear foil or adhesive tape tightly



7. Check curing after approx. 60 minutes (approx. Shore D 70±)

Remarks:

- A **processing temperature +5°C up to 25°C** is ideal
- Always adhere to all applicable health and safety regulations (REACH restrictions for DIISOCYANATE)
- The material must be **fully cured before pipe is pulled in**

The 4 pipes warranty only applies to faulty material. Checking the suitability of the product for the individual application is solely the responsibility of the user.