







## **Cable Duct Fittings 4 pipes**







- 4 Pipes cable duct-compression fittings are characterised by:
- 16 bar Water tight, air tight, Resistant to corrosion and most chemicals.
- With their orange nuts and the transparent body, they are specially designed for telecomunication applications.

Diameter [mm]	Unit Weight [kg]	Box small	Box big
40	0,232	25	60
50	0,326	15	32
63	0,457	12	24



#### **Materials**

Body: Polypropylene – transparent

(black or blue on request)

Nuts: Polypropylene – Orange

(black or green on request)

Grip Ring: Acetal – White

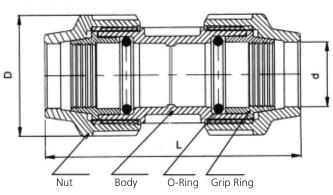
Seal: Nitrile rubber O-RING – Black

Compression fittings are made of elements manufactured with injection moulding methods. The highest quality of the products is ensured by a modern processing line and possibility of an inprocess control of the material and product parameters.





#### **Dimensions**



DN	L (closed) (mm)	L (open) (mm)	d (mm)	D (mm)
40	148,4	177,0	42,0	73,9
50	169,2	209,6	51,6	84,0
63	183,3	221,4	64,2	100,4

Cable duct dimensions should be in compliance with standards for PE Pipes e.g. EN12201 etc.:

		Outside Diameter	Max. Ovality	min. Wall Thickness		
DN (mn	-	mm	mm	SDR13,6 [mm]	SDR11 [mm]	
40	)	40,0 - 40,4	1,4	3,0	3,7	
50	)	50,0 - 50,4	1,4	3,7	4,6	
63		63,0 - 63,4	1,5	4,7	5,8	

#### **Performance**

Pressure rating  $\leq$  16 bar, for 2 hours, at 20  $\pm$  2° C

#### Temperature ranges:

- storage and transport from 40° C to + 85° C
- assembly from 5° C to + 50° C
- operation from 10° C to + 85° C

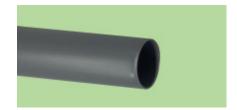
# Assembly instruction of compression fittings 4 pipes



In order to ensure the quality of the cable duct connection, assembly of compression fittings shall be carried out as follows:

#### for Ø 20 mm - Ø 50 mm

Cut the pipe at 90° to its centerline using a pipe cutter, chamfer the pipes end, moisten end of pipe by water or soap.



Slacken the ring nut and insert the pipe until the O-ring and internal pipe slide stop.



Hand Tighten the ring nut.



### für Ø 63 mm - Ø 110 mm

After preparing pipe ends, unscrew the fitting, then put all internal components: the ring nut, rip ring and the O-ring on the pipe end.



Push the pipe into the fitting until it reaches the stop. Insert the O-ring and the grip ring in to the pipe.



Tighten with a strap/chain wrench in order to complete the assembly.



Note! The pipes and connectors shall be kept clean during assembly.

The 4 pipes warranty is limited to the replacement of faulty material. The user is fully responsible for the individual application he is using the product for.