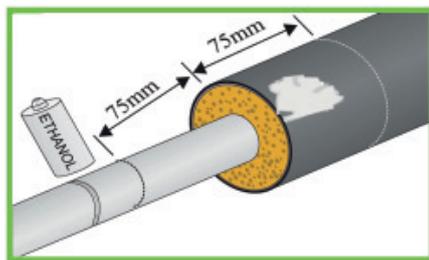
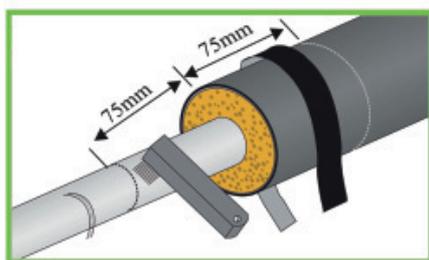
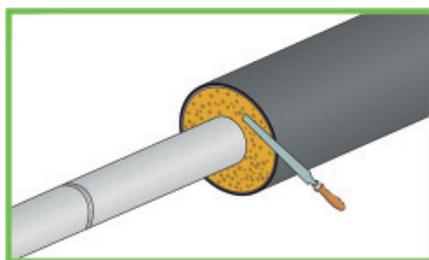
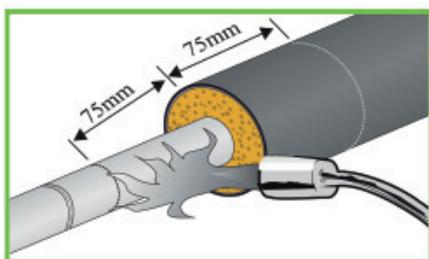
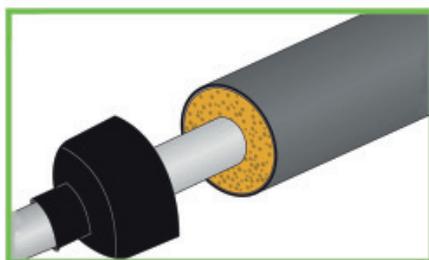


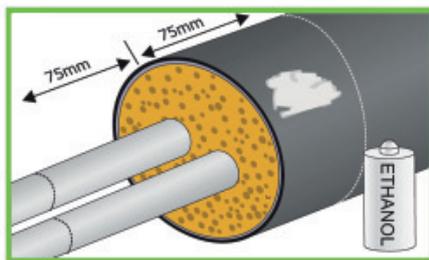
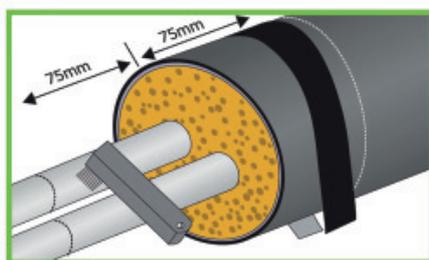
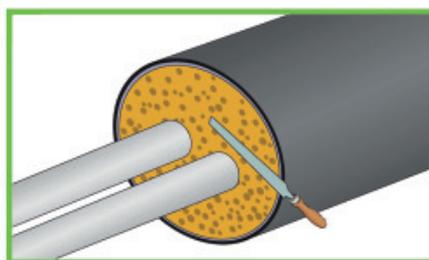
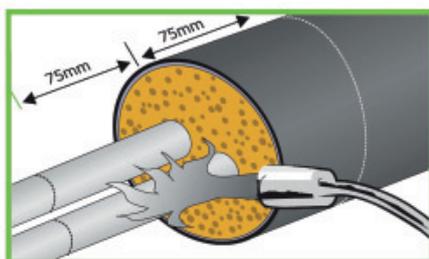
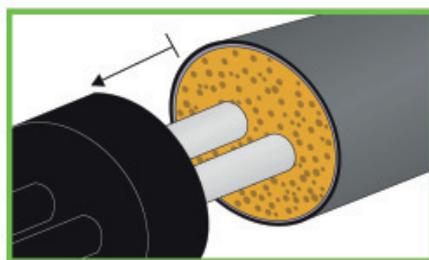
# Schrumpf-Endkappen 4 pipes Typ CSS und CSS2



## Montage CSS



## Montage CSS2



1. CSS Kappe vor dem Verschweißen des Mediumrohres aufschieben

2. Zur Rohrvorbereitung Kappe von der Stirnseite des Mantelrohres weg schieben

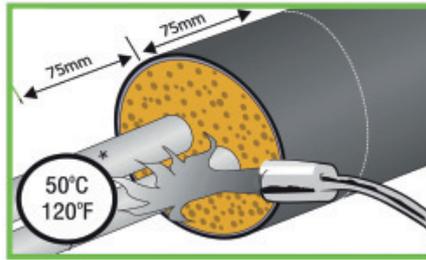
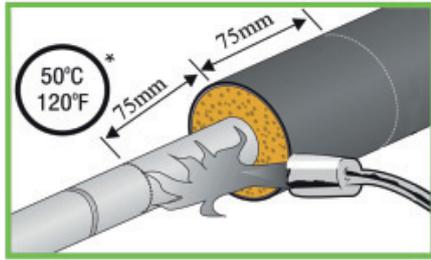
3. Rohroberfläche mit weicher Flamme trocknen

4. Überstehenden Schaum entfernen

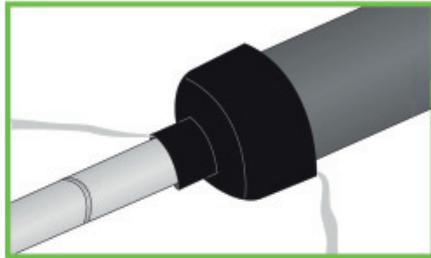
5. Rohroberflächen schmirgeln (Korn 40 - 50)

6. Rohroberfläche entfetten z. B. PE-Reiniger

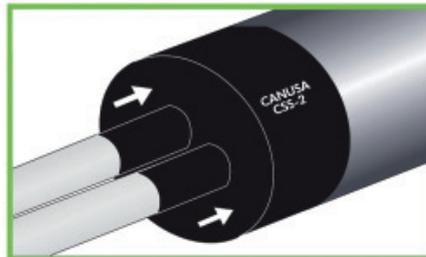
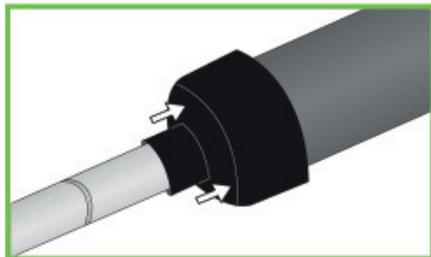
## Schrumpf-Endkappen 4 pipes Typ CSS und CSS2



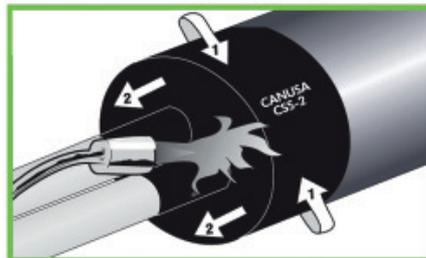
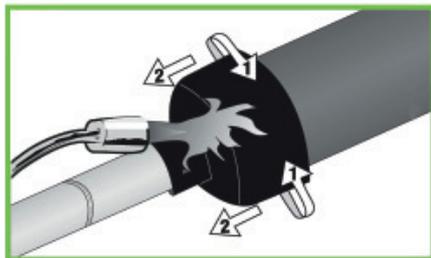
7. Vorwärmung >50°C



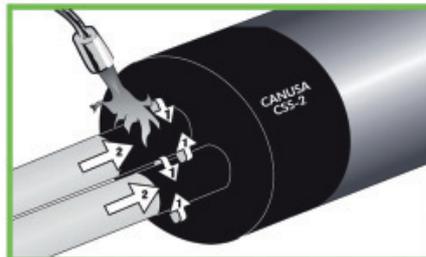
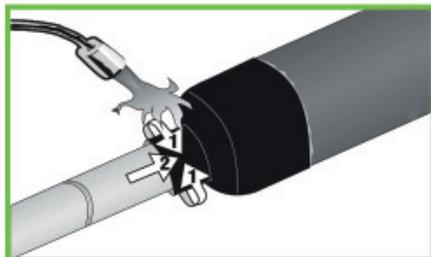
8. Kappe aufschieben, dann Schutzfolien herausziehen



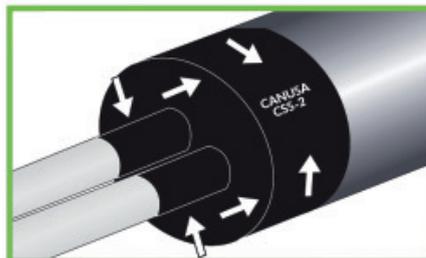
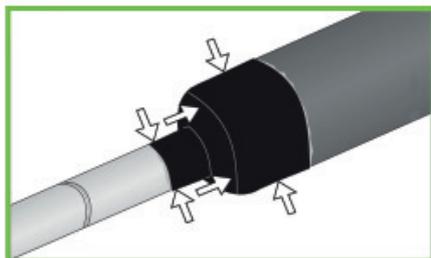
9. Kappe sollte mit dem Handschuh angedrückt werden



10. Mit weicher Propangasflamme rundum gleichmäßig erwärmen, ggf. mit der Hand (Handschuh) in Position bringen



11. Flamme nicht auf die Stirnfläche halten



12. Kappe warm zur Stirnseite schieben

CSS-Kappen sind keine Abdichtung gegen drückendes Wasser im Erdreich. Gut abkühlen lassen.